

NOTES:

1. FINISH: PRIOR TO ASSEMBLY, ENSURE REF 03 HAS BEEN PRIMED AND FINISH PAINTED USING REFS 09-14 IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS.
2. MESH (REF 01) TO BE LOCALLY DEFORMED TO CLEAR RIVETS AND DZUS PIN (REF 05) PRIOR TO FINAL ASSEMBLY.
DO NOT DRILL.
3. ASSEMBLE REFS 01, 02, 05, 06 AND 16 USING TOOL 9906-RS-35 AND BLOCK 9902-1-135.
4. WET ASSEMBLE REFS 03 AND 04 USING DURALAC (REF 15).
5. RIVET HOLES TO QD1028. RIVET TO QD5104.
6. TRIM MESH, REF 01, TO PROFILE OF STIFFENER PLATES REF 02 & 16. MESH OUTER PROFILE MAY BE LASER CUT.
7. REMOVE ALL SHARP EDGES. ENSURE ANY EDGES THAT CONTACT MESH REF 01 ARE SUITABLY DEBURBED.
8. APPLY SEALANT REF 23 TO SURFACES OF REFS 02 & 16 THAT ARE IN CONTACT WITH MESH REF 01. REMOVE EXUDED EXCESS.

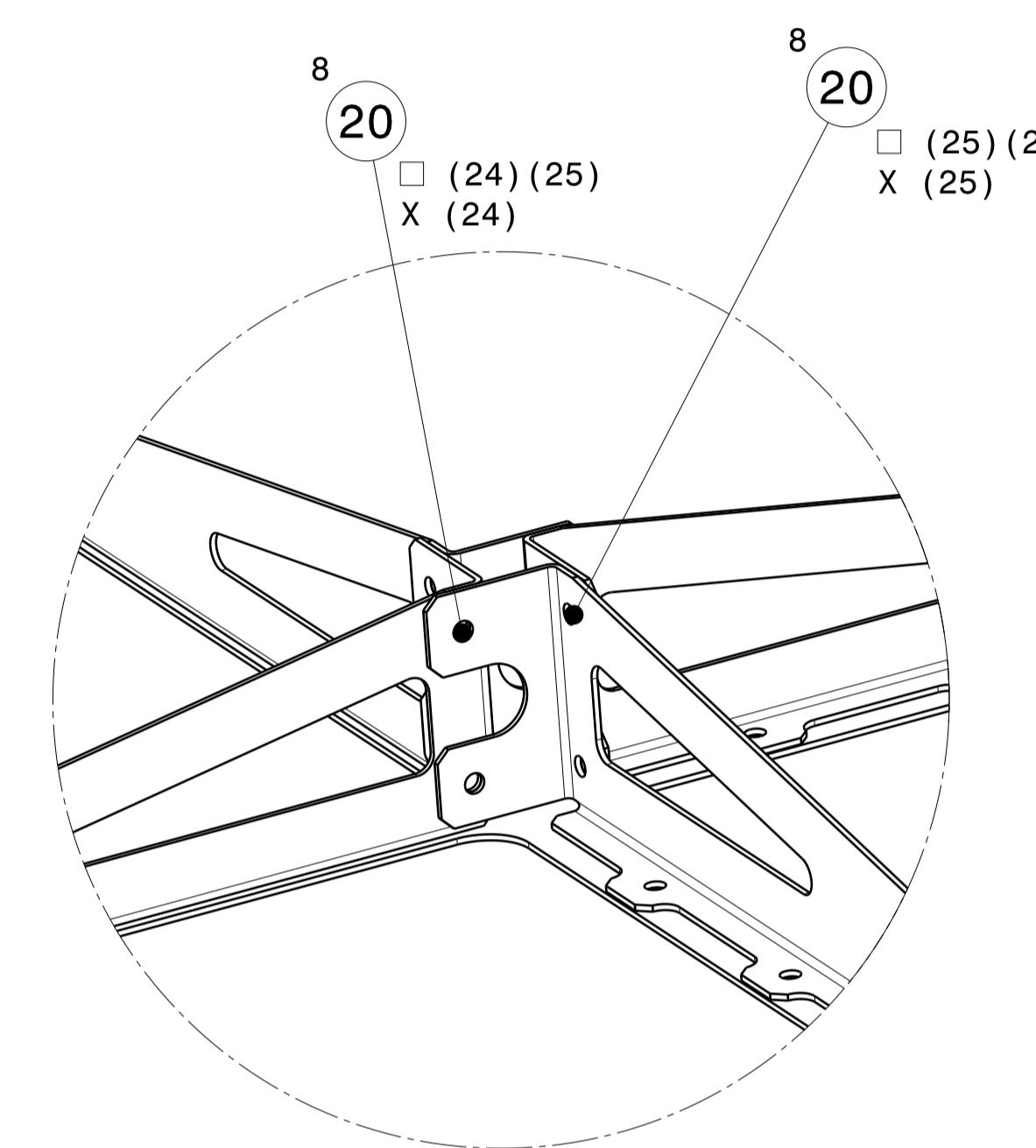
PART MARK TO QD5016 1 & 4

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	THIRD ANGLE PROJECTION	DRG PER ASME Y14.5M-1994 OR BS 8888	APPROVALS	DATE	PALL Pall Corporation PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND
TOLERANCES ARE: ± 0.5 DEG	ANGLES	DRG CHCK T CLARK 25 APR 2013	PROJ ENGR		
X. ± 1.0	± 0.5 DEG	APPLICAION	TECH APRIL		
.XX ± 0.5		NEXT ASSY	DSGN APRIL		
.XXX ± 0.25		SURFACE FINISH 3.2	DSGN APRIL D P SMITH 26 APR 2013	SIZE A1. CAGE CODE U0088 DRG NO QB21308 ISS 2AY	
		USED ON QB05008	CONTRACT NO.	SCALE 1:2 WEIGHT	SHEET A OF B
		DO NOT SCALE DRAWING			

ZONE	ISS	DESCRIPTION	DATE	APPROVALS
D7	2AY	ADDED LASER ETCH AND INK MARK ECR R38887 INCORPORATED	6 MAR 2014	MODIFIED: B MITCHEL PROJ ENG: T CLARK
		CHANGE CODE: OR	6 MAR 2014	DRG CHCK: T CLARK MFG ENGR: T CLARK
				TECH APRL: T CLARK
				DSGN APRL: T CLARK
				13 MAR 2014 DSGN APRL: D P SMITH



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DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	THIRD ANGLE PROJECTION	DRG PER ASME Y14.5M-1994 OR BS 8888	APPROVALS	DATE
TOLERANCES ARE: DECIMALS ANGLES	DRG CHCK	T SMITH 18 FEB 2013 T CLARK 25 APR 2013	PROJ ENG	
X. ± 1.0 ± 0.5 DEG	APPLICATION	MFG ENGR		
.X. ± 0.5		TECH APRL		
.XX. ± 0.25	NEXT ASSY	DSGN APRL		
.XXX. ± -	SURFACE FINISH 3.2	DSGN APRL		
	USED ON OB05008	DSGN APRL	D P SMITH 26 APR 2013	
		CONTRACT NO		SCALE 1:2 WEIGHT
				SHEET B OF B
				CAD LOCATION UKEH_CATDRW-131073